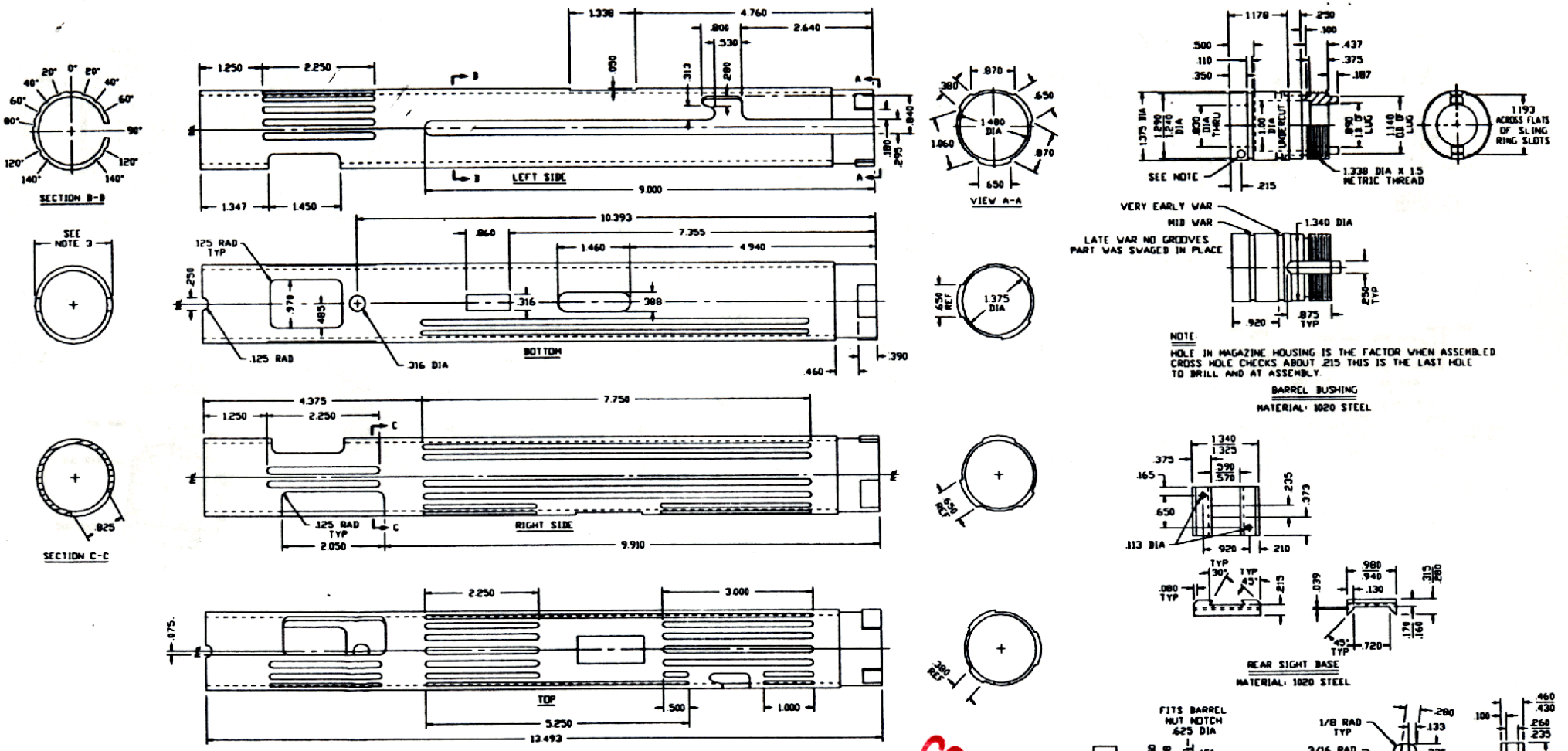

NOTE:
HOLE IN MAGAZINE HOUSING IS THE FACTOR WHEN ASSEMBLED CROSS HOLE CHECKS ABOUT .215 THIS IS THE LAST HOLE TO DRILL AND AT ASSEMBLY.

BARREL BUSHING
MATERIAL: 1020 STEEL

REAR SIGHT BASE
MATERIAL: 1020 STEEL

EARLY GUNS MATERIAL WAS ALUMINUM
FEW WERE STAMPED SHEET STEEL
LATE GUNS MATERIAL WAS BAKELITE OR SIMILAR

RESTING BAR
MATERIAL: 6061-T6 ALUMINUM

NOTES:
1. MATERIAL- 1 5/8 O.D. X 1 3/8 I.D. D.O.M. STEEL TUBE
2. FINISH- BLUE
3. O.D. OF RECEIVER TUBE SHOULD MATCH I.D. OF MAGAZINE HOUSING AND REAR CUP OF TRIGGER FRAME
4. SLOT SIZES AND LOCATIONS ARE AS FOLLOWS
   MAGAZINE HOUSING AREA - A) 5 SLOTS 2.250 LONG ON LEFT SIDE OF RECEIVER AT 20°, 40°, 60°, 80° AND 100°
   B) 2 SLOTS 2.250 LONG ON RIGHT SIDE OF RECEIVER AT 80° AND 100°
   MAIN BODY AREA - C) 4 SLOTS 7.750 LONG RIGHT SIDE OF RECEIVER AT 60°, 80°, 120° AND 140°
   D) 5 SLOTS 2.250 LONG TOP SIDE OF RECEIVER 40°, 20°, 0°, 20° AND 40°
   E) 1 SLOT 5.250 LONG TOP SIDE OF RECEIVER AT 60°
   F) 4 SLOTS 3.000 LONG TOP SIDE OF RECEIVER AT 40°, 20°, 0° AND 20°
   G) 2 SLOTS 1.000 LONG TOP OF RECEIVER AT 40° AND 60°
   H) 1 SLOT .500 LONG TOP OF RECEIVER AT 40°
5. SLOTS ARE FORMED WITH A CUTTER .200 WIDE FULL RADIUS X .030 DEEP

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RESTRICTED
MATE

SCALE: FULL	MATERIAL: SEE NOTE 1	CKD.	TOLERANCES
DWN.	FINISH: SEE NOTE 2	DATE	
TITLE: MP-38 RECEIVER		REV.	ANGLES ± 0°